

### Purfleet - January 2023

Combinations of Regen GGBS supplied from Hanson Cement in combination with the CEM I Portland Cements and CEM II Portland Limestone Cements (PLC) listed below conform with the requirements of BS 8500-2:2015 over the indicated range of proportions. The compressive strength results are for tests carried out in accordance with BS EN 197-1 with 50% Regen GGBS in combination with the indicated CEM I Portland Cement and 20% Regen GGBS in combination with the indicated CEM II Portland Limestone Cements (PLC)

Portland Cement Source	Compressive Strength N/mm <sup>2</sup>		Regen GGBS Percentage Range					
			42.5L		32.5L		22.5	
	7 day	28 day	Min	Max	Min	Max	Min	Max
PADESWOOD	31.8	54.1	6	65	45	79	73	80
ABERTHAW	31.1	52.7	22	69	52	80	77	80
CHATHAM	No	Sample	n/a	n/a	n/a	n/a	n/a	n/a
KETTON	32.1	56.1	6	62	48	77	70	80
MACEIRA-LIZ	No	Sample	n/a	n/a	n/a	n/a	n/a	n/a
CAULDON 52.5N	31.2	52.8	6	61	51	75	68	80
TUNSTEAD	31.2	55.8	10	60	50	74	68	80
RIBBLESDALE	33.8	53.5	24	73	51	80	79	80
RUGBY	34.7	55.1	6	64	52	78	72	80
LEMONA	29.8	55.2	6	63	51	78	72	80
CHATHAM LAGERDORF	35.7	55.0	6	62	55	75	69	80
PLATIN	28.6	52.1	6	64	46	80	73	80
TILBURY	31.4	50.5	25	65	51	80	73	80
ALHANDRA 52.5R	31.0	54.7	30	63	52	78	72	80
QUINN	30.8	52.5	6	67	57	79	74	80
HOPE	30.4	53.0	6	63	51	79	72	80
LIMERICK	29.6	51.0	6	58	49	73	66	80
METAPORQUERA	29.4	55.0	6	66	50	78	73	80
KETTON PLC	42.1	58.9	1	30	n/a	n/a	n/a	n/a
PADESWOOD PLC	40.4	55.8	1	30	n/a	n/a	n/a	n/a
ABONO	32.3	56.5	6	64	55	78	71	80
GHENT	No	Sample	n/a	n/a	n/a	n/a	n/a	n/a
HOPE PLC	41.0	58.3	1	30	n/a	n/a	n/a	n/a
SEVILLE	32.1	52.3	6	63	50	80	73	80

Combination Designation (Table 1 BS 8500-2)	Percentage Regen GGBS	
	Not Less Than	Not More Than
CIIA (With CEM I)	6	20
CIIA (With PLC)	Depends on limestone content in cement	
CIIB-M	Depends on limestone content in cement	
CIIB-S	21	35
CIIIA	36	65
CIIB	66	80

The Regen GGBS contained no additional materials others than those permitted according to BS EN 15167-1.

Hanson Cement has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Hanson Cement for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.

Signed:



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