

## Chemical Report

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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 07-Jan-24

Week No. 2024-1

| Compound                            | %     |
|-------------------------------------|-------|
| SiO <sub>2</sub>                    | 18.76 |
| Al <sub>2</sub> O <sub>3</sub>      | 4.83  |
| Fe <sub>2</sub> O <sub>3</sub>      | 3.04  |
| CaO                                 | 63.75 |
|                                     |       |
| MgO                                 | 1.06  |
| SO <sub>3</sub><br>K <sub>2</sub> O | 3.13  |
|                                     | 0.56  |
| Na <sub>2</sub> O                   | 0.29  |
| CI                                  | 0.05  |
| Loss on Ignition                    | n/a   |
|                                     |       |
| Not Detected                        | 4.53  |
| Total                               | 95.47 |

|  | %      |
|--|--------|
| Insol Residue  | n/a    |
| Free CaO   | 0.8    |
| Certified<br>Average Alkali<br>Na <sub>2</sub> O (Equiv) | 0.69   |
| LSF (x 100)  | 102.14 |

| Clinker compounds by<br>Rietveld analysis |      |
|---|------|
| C <sub>3</sub> S                          | 61.4 |
| C <sub>2</sub> S                          | 11.3 |
| C <sub>3</sub> A                          | 9.0  |
| C <sub>4</sub> AF                         | 6.6  |

For and on behalf of HEIDELBERG MATERIALS UK

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