



Heidelberg Materials UK
 Second Floor, Arena Court, Crown Lane
 Maidenhead, Berkshire, SL6 8QZ
 Ketton Works
 1333-CPR-00122



Cement Test Report

Heidelberg Materials UK
 Ketton
 Stamford
 PE9 3SX
 Tel: 0330 123 2074
 Fax: 01780 727008

Results of tests made at the laboratories of the company on samples of
 Ketton PC, BS EN 197-1:2011 - CEM I 52,5N

Dispatched from Ketton during week ending
 and during week ending

24-Dec-23 (Week No. 2023-51)

03-Dec-23 (Week No. 2023-48) for 28 day results

Date	Fineness Specific Surface (m ² /kg)	Setting Time Initial (mins)	Soundness Expansion (mm)	Compressive Strength			Chloride %	Alkali	
				40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
18-Dec-23	470	165	1	34.5	51.0		0.05	0.70	0.02
19-Dec-23	470	160	0	33.5	48.5		0.05	0.70	0.02
20-Dec-23	475	155	0	33.5	50.5		0.05	0.69	0.02
Average	470	160	1	34.0	50.0		0.05		0.02
27-Nov-23	485	185	0	32.5	48.0	59.0	0.05	0.71	0.02
28-Nov-23	465	160	0	35.0	52.0	62.5	0.05	0.71	0.02
29-Nov-23	470	155	0	33.5	50.0	59.5	0.05	0.71	0.02
01-Dec-23	480	165	1	33.5	52.0	64.0	0.05	0.71	0.02
Average	475	165	0	33.5	50.5	61.5	0.05		0.02

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
 HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MiMMM
 National Technical Manager
 Heidelberg Materials UK

Heidelberg Materials UK has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Heidelberg Materials UK for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.