

## Chemical Report

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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 21-Jan-24

Week No. 2024-3

Compound	%
SiO <sub>2</sub>	20.98
Al <sub>2</sub> O <sub>3</sub>	5.30
Fe <sub>2</sub> O <sub>3</sub>	3.06
CaO	63.92
MgO	1.16
SO <sub>3</sub>	3.27
K <sub>2</sub> O	0.63
Na <sub>2</sub> O	0.33
CI	0.05
Loss on Ignition	n/a
Not Detected	1.31
Total	98.70

	%
Insol Residue	n/a
Free CaO	0.8
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.68
LSF (x 100)	91.87

Clinker compounds by Rietveld analysis	
C₃S	63.0
C <sub>2</sub> S	13.6
C <sub>3</sub> A	9.6
C <sub>4</sub> AF	7.1

For and on behalf of HEIDELBERG MATERIALS UK

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