

## Chemical Report

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First
Ketton
Stamford
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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton

Chemical analysis for week ending 25-Feb-24

Week No. 2024-8

Compound	%
SiO <sub>2</sub>	19.54
$Al_2O_3$	4.97
Fe <sub>2</sub> O <sub>3</sub>	2.99
CaO	63.69
MgO	1.07
SO <sub>3</sub>	3.18
K <sub>2</sub> O	0.64
Na <sub>2</sub> O	0.28
CI	0.06
Loss on Ignition	n/a
Not Detected	3.60
Total	96.40

	%
Insol Residue	n/a
Free CaO	0.7
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.71
LSF (x 100)	98.18

Clinker compounds by Rietveld analysis		
C <sub>3</sub> S	58.0	
C <sub>2</sub> S	14.8	
C <sub>3</sub> A	9.0	
C <sub>4</sub> AF	7.0	

For and on behalf of HEIDELBERG MATERIALS UK

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