

## Chemical Report

relucibely industrials
I IK
Ketton
Stamford
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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton

Chemical analysis for week ending 17-Mar-24

Week No. 2024-11

Compound	%
SiO <sub>2</sub>	19.24
$Al_2O_3$	4.92
Fe <sub>2</sub> O <sub>3</sub>	3.02
CaO	63.35
MgO	1.05
SO <sub>3</sub>	3.21
K <sub>2</sub> O	0.62
Na <sub>2</sub> O	0.26
CI	0.04
Loss on Ignition	3.62
Not Detected	0.68
Total	99.32

	%
Insol Residue	1.43
Free CaO	0.5
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.68
LSF (x 100)	98.98

Clinker compounds by Rietveld analysis	
C <sub>3</sub> S	60.8
C <sub>2</sub> S	12.0
C <sub>3</sub> A	8.8
C <sub>4</sub> AF	7.0

For and on behalf of HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT National Technical Manager

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