

## Chemical Report

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I IK
Ketton
Stamford
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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 24-Mar-24

Week No. 2024-12

Compound	%
SiO <sub>2</sub>	19.95
$Al_2O_3$	5.14
Fe <sub>2</sub> O <sub>3</sub>	3.05
CaO	64.61
MgO	1.16
SO <sub>3</sub>	3.24
K <sub>2</sub> O	0.61
Na₂O	0.28
CI	0.04
Loss on Ignition	3.62
Not Detected	-1.70
Total	101.70

	%
Insol Residue	1.43
Free CaO	0.5
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.68
LSF (x 100)	97.41

Clinker compounds by Rietveld analysis	
C <sub>3</sub> S	60.3
C <sub>2</sub> S	13.0
C <sub>3</sub> A	9.0
C <sub>4</sub> AF	7.0

For and on behalf of HEIDELBERG MATERIALS UK

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