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 Ketton Works  
 1333-CPR-00254



## Cement Test Report

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Results of tests made at the laboratories of the company on samples of  
 Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending 10-Mar-24 (Week No. 2024-10 )  
 and during week ending 18-Feb-24 (Week No. 2024-7 ) for 28 day results

| Date      | Fineness<br>Specific Surface<br>(m <sup>2</sup> /kg) | Setting Time<br>Initial<br>(mins) | Soundness<br>Expansion<br>(mm) | Compressive Strength              |                                |                                 | Chloride<br>% | Alkali  |                       |
|-----------|--|-----------------------------------|--------------------------------|-----------------------------------|--------------------------------|---------------------------------|---------------|---|-----------------------|
|           |  |                                   |                                | 40mm x 40mm x 160mm Mortar prisms |                                |                                 |               | Certified<br>Average Alkali<br>% Na <sub>2</sub> O eq | Standard<br>Deviation |
|           |  |                                   |                                | 2 Days<br>(N/mm <sup>2</sup> )    | 7 Days<br>(N/mm <sup>2</sup> ) | 28 Days<br>(N/mm <sup>2</sup> ) |               |   |                       |
| 04-Mar-24 | 505  | 190                               | 1                              | 34.0                              | 52.5                           |                                 | 0.05          | 0.66  | 0.03                  |
| 06-Mar-24 | 535  | 185                               |                                | 33.5                              | 51.5                           |                                 | 0.05          | 0.66  | 0.03                  |
| Average   | 520  | 190                               | 1                              | 34.0                              | 52.0                           |                                 | 0.05          |   | 0.03                  |
| 12-Feb-24 | 555  | 195                               | 1                              | 34.0                              | 51.0                           | 61.5                            | 0.05          | 0.67  | 0.03                  |
| 14-Feb-24 | 555  | 190                               |                                | 32.5                              | 43.5                           | 56.5                            | 0.05          | 0.67  | 0.03                  |
| Average   | 555  | 195                               | 1                              | 33.5                              | 47.5                           | 59.0                            | 0.05          |   | 0.03                  |

**Product Declaration:**

Declared Mean Alkali (%) = 0.75 (Max)  
 Declared Chloride content (%) = 0.07 (Max)

For and on behalf of  
 HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT  
 National Technical Manager  
 Heidelberg Materials UK

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