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 Ketton Works  
 1333-CPR-00254



## Cement Test Report

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Results of tests made at the laboratories of the company on samples of  
 Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending  
 and during week ending

17-Mar-24 (Week No. 2024-11 )  
 25-Feb-24 (Week No. 2024-8 ) for 28 day results

Date	Fineness Specific Surface (m <sup>2</sup> /kg)	Setting Time Initial (mins)	Soundness Expansion (mm)	Compressive Strength			Chloride %	Alkali	
				40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali % Na <sub>2</sub> O eq	Standard Deviation
				2 Days (N/mm <sup>2</sup> )	7 Days (N/mm <sup>2</sup> )	28 Days (N/mm <sup>2</sup> )			
11-Mar-24	520	190	0	33.0	51.5		0.05	0.66	0.03
13-Mar-24	535	195		33.5	52.5		0.05	0.66	0.03
Average	530	195		33.5	52.0		0.05		0.03
19-Feb-24	550	185	1	30.0	44.5	57.0	0.05	0.67	0.03
21-Feb-24	530	185		32.5	47.0	59.0	0.05	0.66	0.03
Average	540	185	1	31.5	46.0	58.0	0.05		0.03

**Product Declaration:**

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of  
 HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT  
 National Technical Manager  
 Heidelberg Materials UK

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