

## Chemical Report

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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 26-May-24

Week No. 2024-21

Compound	%
SiO <sub>2</sub>	19.80
Al <sub>2</sub> O <sub>3</sub>	5.11
Fe <sub>2</sub> O <sub>3</sub>	3.03
CaO	64.05
MgO	1.13
SO <sub>3</sub> K <sub>2</sub> O	3.32
K <sub>2</sub> O	0.60
Na <sub>2</sub> O	0.26
CI	0.05
Loss on Ignition	3.66
Not Detected	-0.98
Total	100.98

	%
Insol Residue	0.80
Free CaO	0.9
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.66
LSF (x 100)	97.20

Clinker compounds by Rietveld analysis		
C₃S	57.5	
C <sub>2</sub> S	14.7	
C <sub>3</sub> A	9.1	
C <sub>4</sub> AF	7.2	

For and on behalf of HEIDELBERG MATERIALS UK

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