

## Chemical Report

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I IK
Ketton
Stamford
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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 07-Jul-24

Week No. 2024-27

Compound	%
SiO <sub>2</sub>	18.87
$Al_2O_3$	4.96
Fe <sub>2</sub> O <sub>3</sub>	3.05
CaO	64.25
MgO	1.11
SO <sub>3</sub>	3.27
K <sub>2</sub> O	0.62
Na <sub>2</sub> O	0.26
CI	0.04
Loss on Ignition	3.09
Not Detected	0.48
Total	99.52

	%
Insol Residue	1.22
Free CaO	0.6
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.64
LSF (x 100)	101.96

Clinker compounds by Rietveld analysis	
C₃S	60.6
C <sub>2</sub> S	11.5
C <sub>3</sub> A	9.0
C₄AF	6.7

For and on behalf of HEIDELBERG MATERIALS UK

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