



Heidelberg Materials UK
 Second Floor, Arena Court, Crown Lane
 Maidenhead, Berkshire, SL6 8QZ
 Padeswood Works
 1333-CPR-00121



Cement Test Report

Heidelberg Materials UK
 Ketton
 Stamford
 PE9 3SX
 Tel: 0330 123 2074
 Fax: 01780 727008

Results of tests made at the laboratories of the company on samples of

Padeswood PC, BS EN 197-1:2011 - CEM I 52,5N

Dispatched from Padeswood during week ending
 and during week ending

14-Jul-24 (Week No. 2024-28)
 23-Jun-24 (Week No. 2024-25) for 28 day results

Date	Fineness Specific Surface (m ² /kg)	Setting Time Initial (mins)	Soundness Expansion (mm)	Compressive Strength			Chloride %	Alkali	
				40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
08-Jul-24	455	165	1	27.0	46.0		0.05	0.55	0.03
09-Jul-24	420	180		27.5	47.5		0.04	0.55	0.03
11-Jul-24	450	185		29.0	49.0		0.04	0.55	0.03
12-Jul-24	405	195		25.0	43.5		0.04	0.54	0.04
Average	435	180		27.0	46.5		0.04		0.03
17-Jun-24	430	170	2	30.0	49.0	60.0	0.05	0.57	0.03
18-Jun-24	430	160		29.5	48.0	57.5	0.05	0.57	0.03
19-Jun-24	430	150		29.5	47.5	55.0	0.05	0.57	0.03
21-Jun-24	440	155		29.0	44.5	56.5	0.06	0.57	0.03
Average	435	160	1	29.5	47.5	57.5	0.05		0.03

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
 HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT
 National Technical Manager
 Heidelberg Materials UK

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