



Heidelberg Materials UK
 Second Floor, Arena Court, Crown Lane
 Maidenhead, Berkshire, SL6 8QZ
 Ribblesdale Works
 1333-CPR-00127



Cement Test Report

Heidelberg Materials UK
 Ketton
 Stamford
 PE9 3SX
 Tel: 0330 123 2074
 Fax: 01780 727008

Results of tests made at the laboratories of the company on samples of
 Ribblesdale PC, BS EN 197-1:2011 - CEM I 52,5N
 Dispatched from Ribblesdale during week ending
 and during week ending

14-Jul-24 (Week No. 2024-28)
 23-Jun-24 (Week No. 2024-25) for 28 day results

Date	Fineness Specific Surface (m ² /kg)	Setting Time Initial (mins)	Soundness Expansion (mm)	Compressive Strength			Chloride %	Alkali	
				40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
08-Jul-24	410	165	1	29.0	44.0		0.06	0.65	0.04
09-Jul-24	410	145	1	31.0	45.0		0.06	0.65	0.04
10-Jul-24	410	155	1	32.0	45.5		0.06	0.65	0.04
11-Jul-24	405	155	2	31.5	44.5		0.06	0.65	0.04
12-Jul-24	405	155	1	30.5	44.0		0.06	0.64	0.05
Average	410	155	1	31.0	44.5		0.06		0.04
17-Jun-24	415	165	1	30.0	45.5	61.5	0.07	0.66	0.03
18-Jun-24	415	165	1	30.0	47.0	58.5	0.07	0.66	0.03
19-Jun-24	420	160	1	32.0	46.0	59.5	0.07	0.66	0.03
20-Jun-24	425	150	0	33.5	47.0	59.0	0.07	0.66	0.03
21-Jun-24	425	150	1	34.0	47.5	59.0	0.07	0.66	0.03
Average	420	160	1	32.0	46.5	59.5	0.07		0.03

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
 HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT
 National Technical Manager
 Heidelberg Materials UK

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