

## Chemical Report

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Composition of Padeswood PC, EN 197-1:2011, CEM I 52,5N Dispatched from Padeswood Chemical analysis for week ending 6-Oct-24

Week No. 2024-40

Compound	%
SiO <sub>2</sub>	19.94
Al <sub>2</sub> O <sub>3</sub>	5.10
Fe <sub>2</sub> O <sub>3</sub>	3.01
CaO	64.98
MgO	1.03
SO3	3.24
K <sub>2</sub> O	0.46
Na <sub>2</sub> O	0.18
CI	0.04
Loss on Ignition	3.47
Not Detected	-1.44
Total	101.44

	%
Insol Residue	1.40
Free CaO	2.2
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.49
LSF (x 100)	98.16

Clinker compounds by Rietveld analysis	
C₃S	60.6
C <sub>2</sub> S	8.8
C <sub>3</sub> A	9.0
C <sub>4</sub> AF	6.2

For and on behalf of HEIDELBERG MATERIALS UK

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