

## Chemical Report

Tel: 0330 123 2074 Fax: 01780 727008

Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 25-Aug-24

Week No. 2024-34

Compound	%
SiO <sub>2</sub>	19.17
Al <sub>2</sub> O <sub>3</sub>	5.21
Fe <sub>2</sub> O <sub>3</sub>	2.96
CaO	64.97
MgO	1.15
SO <sub>3</sub> K <sub>2</sub> O	3.40
	0.63
Na <sub>2</sub> O	0.24
CI	0.06
Loss on Ignition	4.14
Not Detected	-1.92
Total	101.92

	%
Insol Residue	1.46
Free CaO	0.6
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.65
LSF (x 100)	101.23

Clinker compounds by Rietveld analysis	
C <sub>3</sub> S	61.7
C <sub>2</sub> S	9.8
C <sub>3</sub> A	9.4
C₄AF	7.2

For and on behalf of HEIDELBERG MATERIALS UK

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