

## Chemical Report

Teluelipery ivialerials
I ik
Ketton
Stamford
PE9 3SX

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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 01-Sep-24

Week No. 2024-35

Compound	%
SiO <sub>2</sub>	19.43
$Al_2O_3$	5.09
Fe <sub>2</sub> O <sub>3</sub>	2.98
CaO	65.41
MgO	1.12
SO <sub>3</sub>	3.25
K <sub>2</sub> O	0.62
Na <sub>2</sub> O	0.22
CI	0.05
Loss on Ignition	4.14
Not Detected	-2.30
Total	102.30

	%
Insol Residue	1.46
Free CaO	0.2
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.64
LSF (x 100)	101.10

Clinker compounds by Rietveld analysis	
C₃S	59.8
C <sub>2</sub> S	11.3
C <sub>3</sub> A	9.5
C <sub>4</sub> AF	7.1

For and on behalf of HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT National Technical Manager

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