

## Chemical Report

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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 03-Nov-24

Week No. 2024-44

Compound	%
SiO <sub>2</sub>	21.17
Al <sub>2</sub> O <sub>3</sub>	5.54
Fe <sub>2</sub> O <sub>3</sub>	3.06
CaO	64.58
MgO	1.19
SO <sub>3</sub> K <sub>2</sub> O	3.33
	0.58
Na <sub>2</sub> O	0.29
CI	0.03
Loss on Ignition	3.84
Not Detected	-3.61
Total	103.61

	%
Insol Residue	1.52
Free CaO	0.3
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.65
LSF (x 100)	91.68

Clinker compounds by Rietveld analysis	
C <sub>3</sub> S	62.8
C <sub>2</sub> S	12.5
C <sub>3</sub> A	9.3
C <sub>4</sub> AF	8.4

For and on behalf of HEIDELBERG MATERIALS UK

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