

## Chemical Report

Tel: 0330 123 2074 Fax: 01780 727008

Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 17-Nov-24

Week No. 2024-46

Compound	%
SiO <sub>2</sub>	21.10
Al <sub>2</sub> O <sub>3</sub>	5.64
Fe <sub>2</sub> O <sub>3</sub>	3.12
CaO	63.95
MgO	1.26
SO₃	3.26
K <sub>2</sub> O	0.63
Na <sub>2</sub> O	0.31
CI	0.04
Loss on Ignition	n/a
Not Detected	0.72
Total	99.28

	%
Insol Residue	n/a
Free CaO	0.5
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.66
LSF (x 100)	90.89

Clinker compounds by Rietveld analysis	
C <sub>3</sub> S	62.8
C <sub>2</sub> S	13.2
C <sub>3</sub> A	9.9
C₄AF	7.9

For and on behalf of HEIDELBERG MATERIALS UK

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