

## Chemical Report

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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 15-Dec-24

Week No. 2024-50

Compound	%
SiO <sub>2</sub>	20.30
Al <sub>2</sub> O <sub>3</sub>	5.38
Fe <sub>2</sub> O <sub>3</sub>	2.91
CaO	64.06
MgO	1.15
SO <sub>3</sub> K <sub>2</sub> O	2.95
	0.64
Na <sub>2</sub> O	0.30
CI	0.04
Loss on Ignition	0.64
Not Detected	1.65
Total	98.35

	%
Insol Residue	0.76
Free CaO	0.5
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.71
LSF (x 100)	95.14

Clinker compounds by Rietveld analysis		
C₃S	61.6	
C <sub>2</sub> S	12.3	
C <sub>3</sub> A	9.4	
C₄AF	7.4	

For and on behalf of HEIDELBERG MATERIALS UK

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