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 Ketton Works
 1333-CPR-00122



Cement Test Report

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Results of tests made at the laboratories of the company on samples of
 Ketton PC, BS EN 197-1:2011 - CEM I 52,5N
 Dispatched from Ketton during week ending 05-Jan-25 (Week No. 2025-1)
 and during week ending 15-Dec-24 (Week No. 2024-50) for 28 day results

Date	Fineness Specific Surface (m ² /kg)	Setting Time Initial (mins)	Soundness Expansion (mm)	Compressive Strength			Chloride %	Alkali	
				40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
06-Jan-25	400	150	0	30.5	49.0		0.04	0.72	0.01
07-Jan-25	425	165		27.5	48.5		0.04	0.72	0.02
08-Jan-25	410	165		27.5	47.0		0.04	0.72	0.02
10-Jan-25	435	170		33.0	51.0		0.04	0.72	0.02
Average	420	165		29.5	49.0		0.04		0.02
09-Dec-24	425	145	0	30.0	50.5	66.0	0.04	0.71	0.03
10-Dec-24	415	165		31.0	52.0	66.0	0.04	0.71	0.03
11-Dec-24	425	170		31.0	51.5	61.5	0.04	0.71	0.03
13-Dec-24	430	165		29.5	48.5	60.0	0.04	0.71	0.02
Average	425	160		30.5	50.5	63.5	0.04		0.03

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
 HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT
 National Technical Manager
 Heidelberg Materials UK

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