

## Chemical Report

The ideliberg ividite in also in the Ketton Stamford PE9 3SX

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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 02-Feb-25

Week No. 2025-4

Compound	%
SiO <sub>2</sub>	20.03
$Al_2O_3$	5.24
Fe <sub>2</sub> O <sub>3</sub>	2.89
CaO	62.96
MgO	1.19
SO <sub>3</sub>	2.91
K <sub>2</sub> O	0.61
Na₂O	0.29
CI	0.04
Loss on Ignition	n/a
Not Detected	3.83
Total	96.17

	%
Insol Residue	n/a
Free CaO	0.4
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.70
LSF (x 100)	94.81

Clinker compounds by Rietveld analysis				
C <sub>3</sub> S	61.7			
C <sub>2</sub> S	11.8			
C <sub>3</sub> A	9.5			
C <sub>4</sub> AF	7.2			

For and on behalf of HEIDELBERG MATERIALS UK

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