



COMBINED CONFORMITY CERTIFICATE							
Regen Ground Granulated Blastfurnace Slag Pr				oduced at	IJMUIDEN		Works
				hed From	GLASGOW		Depot
·				ple Period	February 2017		•
Certificate of Conformity of Regen GGBS				Certificate of Conformity of			
, ,				Combinations of Regen GGBS and			
to EN 15167-1:2006				CEM I Portland Cement to			
Spot samples of Regen GGBS were taken and tested to determine conformity to the autocontrol requirements of EN 15167-1:2006				Annex A of BS 8500-2:2015			
"Ground granulated blastfurnace slag for use in concrete, mortar				Portland Cement Source:			
and grout" following the methods given in that standard. The values reported are mean values for the monthly production period.				TARMAC : DUNBAR			
	•		For combinations of Regen GGBS supplied from the above				
Results		Product	EN Limit	works with the above CEM I Portland proportions conforming to the requ			•
Regen GGBS ONLY Fineness m²/kg		200	i 075	annex A of BS 85			
		396 9	min. 275				Not Mara
Magnesia MgO % Sulfate SO ₃ %			max. 18	Strength		Not Less Than**	Not More Than**
Sulfide S ²⁻ %		0.38	max 2.5	Class			
Chloride Content Cl ⁻ %		0.90	max 2.0 max 0.10	52.5L 42.5L		6	49 78
Moisture Content %		0.04	max 1.0		32.5L	46 73	80
Alumina Al ₂ O ₃ %		13.7	to 1 dec	Conformity Evaluation Period (if less than 6 months)		70	00
Note: If the value is ≥ 14.5% the '+SR' restriction w			10 1 000			n/a	month(s)
exceeded if the C_3A of the CEM I is >10%. Alkalis as Na 2 O equ. (acid soluble)				Combinet	tion Designation		
Guaranteed Alkali limit %		≤ 1.0			tion Designation 3S 8500-2:2015)		
Certified Average Alkali (Last 25) %		0.79		(Table I E	CIIS	6	35
Declared Mean: Mean last 25 + (SD last 25 x 1.64) %		0.89		CIIIA		36	65
COMBINATION OF 50% LABORATOR				CIIIB		66	80
CEM I PORTLAND CEMENT AND 50% Regen GGBS					** % GGBS		
Initial Setting Time min.		180	not > than 2 x PC		Results of tests in accordance with BS EN 196-1 for 50% Regen G		50% Regen GGBS
Activity Index %	7 days	72	min. 45	in combir	in combination with 50% CEM I Portland cement shown above		
	28 days	96	min. 70		Age	7 Days	28 Days
LABORATORY STOCK CEM I PORTLAND (Compressive Strength N/mm ²		28.7	63.5
The stock CEM I Portland cement used in these tests was supplied by Hanson Ribblesdale works and the following results were obtained from that sample				The samples of the Regen GGBS and the CEM I Portland cement were bulk average monthly samples for the works specified			
Initial Setting Time min		135					
Compressive Strength N/mm ²	7 days	51.5					
	28 days	64.5					
The Regen GGBS contained no additional materials other than those permitted. The above results and other tests demonstrate the conformity of the material sold during the month to the requirements of EN 15167-1:2006						ϵ	
01 EN 15167-1:2006					0956 - CPR	- 1102.90004	

Signed:

S C Chudley National Technical Manager

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